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## PRECISION CONICAL ONE-LIP BITS – HSS DM 05

With laser-marking

ALFRA Precision Conical One-Lip Bits are the ideal tools for the general sheet metal forming. Fields of applications are HVAC, electronic industries, engineering and panel building.

To be used on non-ferrous metals, stainless steels, thermo- and duroplastic plastics, as well as on all common sheet steels up to a material thickness of max. 4 mm. With ALFRA Conical One-Lip Bits, you can center, spot drill and bore up in one work step.

Multiply regrindable, when handled with care.

The tool life can considerably be prolonged by using ALFRA Cutting Oil or Coolant Stick.

**Packing:** separately in plastic box with operation manual.

Size	Range	Shank-Ø	Prod.-No.
1	3,0 - 14,0	6,0	09001
2	6,0 - 20,0	8,0	09002
3	16,0 - 30,5	10,0	09003
4	26,0 - 40,0	12,0	09004
5	35,0 - 50,0	12,0	09005
6	46,0 - 60,0	13,0	09006
7 L	4,0 - 30,5	10,0	09007
8*	6,0 - 22,5	8,0	09008
Set 1	Gr. 1 + 2 + 3 + Stift		09009
Coolant Stick, separate			09011

### \*Special Antenna-Bit

- Conical One-Lip Bit with cylindrical end section to drill holes for car antennas.
- Burr-free, no deformation, no countersinking, dimensional accuracy
- Sizes 6.5 - 22.5 mm

### Precision Conical One-Lip Bit Set

Prod.-No. 09009

Content:  
1 x Size 1  
1 x Size 2  
1 x Size 3  
1 x Coolant Stick

